

### **LISTING OF CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in this application.

1. (Original) A moveable joint comprising:

a metal housing having side wall which defines a central bore having a closed end and an open end;

a metal lower bearing disposed within said central bore;

a moveable member having a head end portion disposed in said central bore and a shank portion extending from said head end portion, the head end portion engaging said metal lower bearing in said central bore, said shank portion being at least partially disposed outside of said central bore;

an annular metal upper bearing disposed about said moveable member within said central bore, said annular metal upper bearing having an inner surface engaging said head end portion, an outer surface engaging said side wall, and a split segment linking said inner surface with said outer surface;

an annular cover plate disposed about said moveable member and secured within said central bore; and

a spring member compressed between said annular cover plate and an upper surface of said annular metal upper bearing.

2. (Original) The moveable joint of Claim 1 wherein said metal housing further include an axial lubrication port disposed in said closed end of said central bore.

3. (Original) The moveable joint of Claim 1 wherein said annular cover plate and said spring member are composed of metal.

4. (Currently Amended) The moveable joint of Claim 1 wherein said spring member is configured to exert an axial preload force on said annular metal upper bearing towards said closed end of said central bore; and

wherein said annular metal upper bearing is configured to engage said side wall and said head end portion simultaneously.

5. (Original) The moveable joint of Claim 1 wherein said annular metal upper bearing is axially displaceable within said central bore.

6. (Original) The moveable joint of Claim 1 wherein said metal lower bearing is retained with said central bore by an interference fit.

7. (Original) The moveable joint of Claim 1 further including a dust boot restrictor disposed about said shank portion.

8. (Original) The moveable joint of Claim 1 further including a flexible dust cover coupled between said housing and said shank portion of said moveable member.

9. (Original) The moveable joint of Claim 1 wherein said lower metal bearing includes at least one lubrication slot disposed on an inner bearing surface; and  
wherein said annular metal upper bearing includes at least one lubrication slot disposed on an inner bearing surface.

10. (Original) The moveable joint of Claim 1 wherein said housing includes a deformable annular region adjacent said open end of said central bore, said deformable annular region adapted for radially inward deformation to secure said annular cover plate within said central bore.

11. (Original) The moveable joint of Claim 1 wherein said annular cover plate includes a chamfered inner surface, said chamfered inner surface configured to restrict articulation of said moveable member.

12. (Cancelled)